

Cobey Job Description

Title: Quality Control Manager

Posted: 01/25/2021

Report to: President

Job Location: 1 Ship Canal, Buffalo, NY

Job Summary

The quality control manager position develops, implements and manages quality control systems designed to ensure continuous production and applications (consistent with established standards, customer specifications and production goals). The position supervises a team of quality control inspectors. Quality control manager is responsible for overall quality on ASME Sect VIII vessels and ASME B31.3 piping systems.

General Duties and Responsibilities

- Ensure a high level of internal and external customer service. Investigate (and correct) customer issues and complaints relating to quality.
- Supervise workers engaged in inspection and testing activities to ensure high productivity and high technical integrity.
- Develop and analyze product specifications to determine standards and to establish quality and reliability expectancy of finished products.
- Provide technical and statistical expertise to teams.
- Formulate, document and maintain quality control standards and on-going quality control objectives.
- Coordinate objectives with production procedures in cooperation with other plant manager to maximize product reliability and minimize costs.
- Create, document and implement inspection criteria and procedures.
- Interpret quality control philosophy to key personnel within company.
- Provide, and oversee, inspection activity for product throughout production cycle.
- Apply total quality management tools and approaches to analytical and reporting processes.
- Interact with vendors to ensure quality of all purchased parts.
- Create and direct environmental test functions and applications.
- Maintain active role on internal continuous improvement teams.
- Design, develop and implement quality control training programs.
- Promote interdepartmental cooperation to achieve a higher standard of quality.
- Communicate regularly with other department heads and executive management to fulfill quality objectives.
- Improve Quality Control function and develop skills of those engaged in inspection and testing activities.
- Ensuring Corrective Actions are Followed.

Knowledge, Skills, and Abilities

- Able to Multi-task
- Experience with welding standards such as AWS D1.1, ASME Sect. IX, ASME B31.3. ASME B31.1, etc.
- General Computer Skills.
- Organized.
- Great Interdepartmental Communication Skills

Credentials and Experience

- B.S. degree or equivalent experience/education combination.
- Minimum of 7 years of related experience.
- Supervisory/management experience.
- Outside NDE Certifications a plus (PT, RT, MT, CWI, UT)
- Equivalent combination of education and experience.
- ASME Sect IX experience

Other Duties

Please note this job description is not designed to cover or contain a comprehensive listing of activities, duties or responsibilities that are required of the employee for this job. Duties, responsibilities and activities may change at any time with or without notice.